

# PATENT APPLICATION TRANSMITTAL LETTER

(Large Entity)

Docket No.

5709-159

TO THE ASSISTANT COMMISSIONER FOR PATENTS

Transmitted herewith for filing under 35 U.S.C. 111 and 37 C.F.R. 1.53 is the patent application of:

Walter J. Kelly, et al.

For: TWO PIECE OUTER BELT WEATHERSTRIP

Enclosed are:

- ☒ Certificate of Mailing with Express Mail Mailing Label No. **EK325459864US**
- ☒ 4 sheets of drawings.
- ☐ A certified copy of a application.
- ☒ Declaration ☐ Signed. ☒ Unsigned.
- ☒ Power of Attorney
- ☐ Information Disclosure Statement
- ☐ Preliminary Amendment
- ☐ Other:

## CLAIMS AS FILED

For	#Filed	#Allowed	#Extra	Rate	Fee
Total Claims	19	- 20 =	0	x \$18.00	\$0.00
Indep. Claims	3	- 3 =	0	x \$80.00	\$0.00
Multiple Dependent Claims (check if applicable) <input type="checkbox"/>					\$0.00
BASIC FEE					\$710.00
TOTAL FILING FEE					\$710.00

- ☒ A check in the amount of **\$710.00** to cover the filing fee is enclosed.
- ☒ The Commissioner is hereby authorized to charge and credit Deposit Account No. **23-1925** as described below. A duplicate copy of this sheet is enclosed.
  - ☐ Charge the amount of as filing fee.
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  - ☐ Charge the issue fee set in 37 C.F.R. 1.18 at the mailing of the Notice of Allowance, pursuant to 37 C.F.R. 1.311(b).

Dated: November 21, 2000

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**CERTIFICATE OF MAILING BY "EXPRESS MAIL" (37 CFR 1.10)**Applicant(s): **Walter J. Kelly, et al.**

Docket No.

**5709-159**

Serial No.

Unknown

Filing Date

November 21, 2000

Examiner

Unknown

Group Art Unit

Unknown

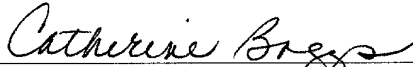
Invention: **TWO PIECE OUTER BELT WEATHERSTRIP**JC929 U.S. PTO  
09/717767  
11/21/00

I hereby certify that the following correspondence:

**Patent Application, Patent Application Transmittal (in duplicate), 4 sheets of drawings, Declaration and Power of Attorney (unsigned) and check in the amount of \$710.00***(Identify type of correspondence)*

is being deposited with the United States Postal Service "Express Mail Post Office to Addressee" service under

37 CFR 1.10 in an envelope addressed to: The Assistant Commissioner for Patents, Washington, D.C. 20231 on

**November 21, 2000***(Date)***Catherine Boggs***(Typed or Printed Name of Person Mailing Correspondence)**(Signature of Person Mailing Correspondence)***EK325459864US***("Express Mail" Mailing Label Number)***Note: Each paper must have its own certificate of mailing.**

TITLE

## TWO PIECE OUTER BELT WEATHERSTRIP

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BACKGROUND OF THE INVENTION

10 The invention relates generally to a weatherstrip for a motor vehicle and more specifically to a two piece outer belt weatherstrip for disposition between the window and door of a motor vehicle.

15 Most motor vehicles are equipped with movable window glass that slides in a window opening from an up or extended position that seals off the opening to a down position, retracted within the vehicle body, that opens all or a portion of the window opening and allows an exchange of air between the inside and outside of the vehicle. A sealing device generically referred to as a weatherstrip is disposed about the periphery of the window opening and provides an air and watertight seal between the vehicle body and the window glass. 20 The interface between the body and the movable window glass at the lower margin of the window opening is typically equipped with a weatherstrip denominated a beltstrip which aesthetically hides the interface and provides at least one wiper flange or blade for 25 cleaning the window as the window extends from and retracts into the body of the vehicle.

30 Design and engineering effort directed to vehicle streamlining for drag reduction and reduction of wind noise is ongoing. To achieve these goals, design considerations such as the elimination of all gaps and channels, low profile configurations, overlapping of the beltstrip or weatherstrip on the glass, as well as installation ease, serviceability and durability have 35 received significant attention. The challenge of

achieving such goals depends upon the proper execution of such design considerations.

Beltstrips and weatherstrips are generally extruded or roll-formed in a complicated manufacturing process having many steps. Typically, a core metal structure is formed and coated with an adhesive to bond a subsequently extruded layer of synthetic elastomeric material to the metal to form a belt molding which is then cut to length. A sealing strip having a flexible blade for contacting the window may be formed and coated in an extrusion process utilizing rubber or a similar material. An inner surface of the blade is generally flocked to provide a low friction coating exhibiting reduced sliding friction between the blade and the window glass and to reduce the tendency of the weatherstrip and window glass to squeak. The sealing strip is typically affixed to the belt molding. The belt molding and the sealing strip are notched at spaced locations. Clips are then inserted into the notches to couple the belt molding and the sealing strip. The clips also grip a flange formed on the door of the vehicle to hold the weatherstrip to the door.

The materials used to form the weatherstrip are typically a combination of thermoset elastomer or thermoset and thermoplastic elastomer. For example, an elastomer may be extruded over a metal carrier and then a post assembled laminate strip of cosmetic film and metal that is roll formed into a C-configuration is mechanically fastened over a section of the front surface of the belt weatherstrip.

The requirement of cosmetic surfaces dictates that the surface area be made of a specific thermoplastic, a decorative film or consist of a painted metal while providing a seal to prevent air and water leakage. Conventional weatherstrips lack the flexibility to

interchange the front surface in order to provide a different cosmetic appearance.

#### SUMMARY OF THE INVENTION

5       A two piece outer belt weatherstrip provides a seal between the upper portion of a door and the lower portion a window. The weatherstrip comprises two individual components: a cover and a body. The cover is generally T-shaped and includes a curved outer  
10 surface which is visible when assembled and installed and a centrally disposed web. The body is a complex generally S-shaped member having adjacent parallel slots opening in opposite directions. One slot receives the web of the cover and the other receives a  
15 vertical flange of the vehicle door and secures the weatherstrip thereon. An S-shaped metal reinforcing member resides with the body and a pair of wiper flanges extending from one face of the body engage the window glass and seal thereagainst. These components  
20 are preferably extruded but may be molded depending, inter alia, upon the configurations of their terminal portions. For example, the ends or terminal portions may simply be cut in a straight line or in any desired curve to match the adjacent body region or they may  
25 include molded end caps having both a desired cross section distinct from the weatherstrip and appropriately shaped or contoured end portions.

Both of the components may be fabricated of a wide variety of flexible plastic or elastomeric materials.  
30 Because each of the components is separate, they can be manufactured of different materials and of different colors to provide specifically desired properties. In addition to different materials and colors, the weatherstrip may be decorated by painting or chromating  
35 the surface based upon the specific type of material

used. The weatherstrip is formed by inserting the web of the cover into the complementary web receiving slot of the body. The weatherstrip thus allows versatility of the selection of the separate components to meet the individual style and functional needs of a particular motor vehicle design.

It is thus an object of the present invention to provide a mechanically assembled weatherstrip comprising separate components.

It is another object of the present invention to provide a beltstrip or weatherstrip made by assembling two separate components.

It is a further object of the present invention to provide a beltstrip or weatherstrip having two components which may be made of two distinct materials and thus exhibit distinct properties such as color, gloss and resilience.

It is a still further object of the present invention to provide a beltstrip or weatherstrip having ends which are either cut or include molded end caps.

These and other aspects and advantages of the invention are described or apparent from the following detailed description of the preferred embodiment and appended drawings wherein like reference numbers refer to the same element, feature or component.

#### BRIEF DESCRIPTION OF THE DRAWINGS

Figure 1 is a partial, side elevational view of a motor vehicle incorporating the present invention;

Figure 2 is a side elevational view of a two piece outer belt weatherstrip according to the present invention;

Figure 3 is an exploded perspective view of a two piece outer belt weatherstrip according to the present invention; and

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## 30

The rear weatherstrip assembly 26 may include an offset or hip 28 which conforms to the design of the rear door 16. But for the offset or hip 28 in the rear beltstrip or weatherstrip assembly 26 and the obvious, possible and likely differences of length and configurations of the ends, the front weatherstrip

assembly 24 is identical to the rear window assembly 26.

Turning now to Figures 2, 3, and 4, the rear beltstrip or weatherstrip assembly 26 will be described. As noted previously, inasmuch as the front and rear weatherstrips 24 and 26 are identical, but for the differences described directly above, only the rear weatherstrip assembly 26 will be described, the description applying substantially, fully and completely to the front weatherstrip assembly 24.

As illustrated in Figures 3 and 4, the rear beltstrip assembly 26 includes a cover 30 having a curved or arcuate surface 32 defined by a generally horizontal first flange portion 34 and a generally oblique second flange portion 36. The first flange portion 34 defines a first radiused terminal portion 38 and the second flange portion 36 defines a similarly radiused second terminal portion 40. Extending from the cover 30 is a depending, generally centrally disposed web 42 having a radiused terminal portion 44. One or more asymmetrical notches 46 facilitates assembly and retention of the cover 30 into a body 50 as will be more fully described subsequently.

The cover 30 serves as an outer decorative component made from material which meets color, gloss and weatherability requirements of the individual motor vehicle manufacturer. The cover 30 may be made of a wide variety of materials and may be molded or extruded using processes well-known in the art.

In the preferred embodiment, the cover 30 is made preferably of a colored, weatherable grade, acrylic-styrene-acrylonitrile polycarbonate (ASA/PC) alloy. However, the cover 30 may also be made of combinations of nylon alloy materials, such as ASA, thermoplastic (TPO), polyacrylate polyvinyl chloride (PVC) and the



like. Also, the cover 30 may be made of a film laminated thermoplastic material, such as acrylonitrile-butadiene-styrene (ABS), polyethylene teraphthalate (PET) and polybutylene teraphthalate (PBT) and the like. In addition, the cover 30 may be made of body matched painted thermoplastic material from any variety of thermoplastic families based on ABS, PET, PBT, polyamide (nylon) (PA) and the like.

The body 50 is a complex, generally S-shaped component having an S-shaped, metal internal reinforcing channel member 52 which provides strength, rigidity and dimensional stability to the body 50. In addition to the s-shaped metal reinforcing member 52 illustrated, it may also be one or more wires or a flexible metal carrier capable of conforming to the configuration of the doors 14 and 16 and any associated hip 28 or other feature. The reinforcing member 52 is fully surrounded by elastomeric material 54 defining a plurality of webs, flanges and other features. A first slot or throat 56 includes a plurality of inwardly directed, obliquely oriented, generally alternating ribs or ears 58 which engage a vertical flange 60 extending upwardly from the rear door 16 and secure the weatherstrip assembly 26 thereupon. A second parallel and adjacent throat or slot 64 also includes a plurality of inwardly directed, obliquely oriented, generally alternating ribs or ears 66. The second plurality of ribs or ears 66 engage and retain the web 42 of the cover 30 within the second slot 64. The asymmetrical notch 46 is preferably engaged by one of the second plurality of ribs or ears 66 which further assists retention of the cover 30 on the body 50. The elastomeric material 54 of the body 50 also defines a generally semi-circular channel 68 having a radius

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equal to the radius of the second terminal portion 40 of the cover 30.

As illustrated in Figure 4, the terminal portion 40 seats within the semi-circular channel 60 and provides an attractive and minimally visible junction between the cover 30 and the body 50. The body 50 also includes a thin, relatively flexible terminal flange 72 which engages the rear door 16 and due to its thinness and flexibility provides a relatively secure windproof and waterproof seal thereagainst.

Adjacent the first slot 56 and extending upwardly and obliquely toward the rear window 22 (illustrated in Figure 1) are a pair of upper and lower wiper lips or flanges 74. Preferably, the wiper flanges 74 include flocking 76 or other low friction surface treatment such as a low-friction coating or low-friction film which engages the rear window glass 22 and both minimizes the likelihood of squeaks or noise and wipes the window glass 22 as well as providing a physical seal between the upper portion of the door 16 and the window glass 22 as will be readily appreciated. The wiper flanges 74 thus prevent the ingress of water, moisture or foreign matter into the door interior and reduce the amount of noise transmitted to the interior of the vehicle 10.

The body 50 may be made from any inherently dimensionally stable thermoplastic material to meet dimensional stability and exterior motor vehicle requirements. In the preferred embodiment, the body 50 is made from material substantially identical to the cover 30 and may be molded or extruded. However, the body 50 may also be made from PA material, glass filled PA, and the like. Furthermore, the body 50 may be made of heat formable material or heat stretch formable material.

If desired, the wiper flanges 74 may be made of a distinct material, preferably a flexible elastomeric material such as rubber, ethylene-propylene-diene-monomer (EPDM), Santoprene<sup>®</sup> thermoplastic elastomer  
5 (TPE) and the like. Santoprene<sup>®</sup> is a registered trademark of Advanced Elastomer Systems, L. P., of Akron, Ohio.

It should be appreciated that the invention is not limited to a particular geometric configuration or  
10 shape of the cover 30 and the body 50. It is envisioned that the body 50 can be adapted to a variety of cross-sectional shapes so that the weatherstrip assemblies 24 and 26 can accommodate and be installed in a wide variety of door configurations and vehicle  
15 body styles.

Furthermore, the ends of the weatherstrip assemblies 24 and 26 may define various configurations such as a square (perpendicular) cut 82, a curve or radiused cut 84 or other irregular profile, all  
20 intended to match or complement adjacent features of the vehicle 10 such as the door or other weatherstrip components. As a first alternative, end caps (not illustrated) may be molded on one or both ends of the beltstrip or weatherstrip 26 in a separate molding  
25 process. Molded end caps can provide both distinct cross sections such as filled and sealed regions of the slots 56 and 64 as well as appropriately shaped or contoured end portions which again match or complement adjacent features of the vehicle body. As a second  
30 alternative, end caps may be integrally molded or formed with the cover 30.

It should also be appreciated that a two piece outer belt weatherstrip assembly 24 or 26 according to the present invention provides two specific advantages.  
35 The first relates to the adaptability and smoothness

with which the beltstrip conforms to any body configuration such as the hip 28 or other curve or feature of the doors 14 and 16. The two piece construction minimizes the forces of tension and compression generated within the weatherstrip 26 as it is displaced from a linear configuration, thus facilitating a more accurate match between the weatherstrip 26 and the door panel 16. Secondly, because a weatherstrip 26 can be conformed more accurately to a vehicle shape, its appearance and the overall appearance of the vehicle 10 are improved.

The foregoing disclosure is the best mode devised by the inventors for practicing this invention. It is apparent, however, that products incorporating modifications and variations will be obvious to one skilled in the art of weatherstrip assemblies. Inasmuch as the foregoing disclosure presents the best mode contemplated by the inventors for carrying out the invention and is intended to enable any person skilled in the pertinent art to practice this invention, it should not be construed to be limited thereby but should be construed to include such aforementioned obvious variations and be limited only by the spirit and scope of the following claims.

We Claim:

1. A two piece weatherstrip for a motor vehicle comprising, in combination,
  - 5 a cover including a first flange portion, a second flange portion and a centrally disposed web, said first and second flange portions defining an outer surface,
  - a body including a first slot and a second adjacent, oppositely disposed slot,
  - 10 at least one wiper flange and a recess for receiving a portion of one of said flange portions of said cover, one of said slots adapted to receive said web and another of said slots adapted to receive a flange of such motor vehicle.
- 15 2. The two piece weatherstrip of Claim 1 wherein one of said flange portions defines a radiused end and said recess of said body defines a complementarily radiused recess.
- 20 3. The two piece weatherstrip of Claim 1 further including flocking disposed on said at least one wiper flange.
- 25 4. The two piece weatherstrip of Claim 1 including at least two wiper flanges.
5. The two piece weatherstrip of Claim 1 wherein said body further includes a flexible flange adjacent  
30 said recess adapted to engage a portion of said motor vehicle.
6. The two piece weatherstrip of Claim 1 wherein said body further includes an S-shaped metal insert.
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7. The two piece weatherstrip of Claim 1 wherein said body includes pluralities of obliquely disposed webs in said slots.

5 8. The two piece weatherstrip of Claim 1 wherein said centrally disposed web of said cover includes an asymmetrical notch.

9. A two piece weatherstrip for a motor vehicle  
10 comprising, in combination,  
a cover including first and second flanges defining an outer surface and a centrally disposed web extending from said cover on a side opposite said outer surface, and

15 a body including a pair of adjacent, oppositely disposed slots, a recess adapted to receive a portion of one of said flange portions of said body and a wiper extending from said body adapted to engage a window, one of said slots adapted to receive said web of said  
20 body and another of said slots adapted to receive a flange of said motor vehicle.

10. The two piece weatherstrip of Claim 9 further including low-friction material on said wiper.  
25

11. The two piece weatherstrip of Claim 9 wherein said body further includes an S-shaped metal insert.

12. The two piece weatherstrip of Claim 9 wherein  
30 one of said flanges defines a radiused end and said recess of said body defines a complementarily radiused recess adapted to receive said radiused end.

13. The two piece weatherstrip of Claim 9 wherein said body includes pluralities of obliquely disposed webs in said slots.

5           14. The two piece weatherstrip of Claim 9 wherein said centrally disposed web of said cover includes an asymmetrical notch.

15           15. A two piece outer belt weatherstrip for a motor vehicle door comprising, in combination,  
10           a cover including first and second flanges defining an outer surface and a centrally disposed web, and

            a body including an S-shaped metal channel and  
15           defining a first slot and second adjacent, oppositely disposed slot, a wiper flange and a recess for receiving an end portion of one of said flanges, one of said slots adapted to receive said centrally disposed web of said body and another of said slots adapted to  
20           receive a flange of such motor vehicle.

            16. The two piece outer belt weatherstrip of Claim 15 further including flocking disposed on said at least one wiper flange.

25

            17. The two piece outer belt weatherstrip of Claim 15 wherein said body includes pluralities of obliquely disposed webs in said slots.

30           18. The two piece outer belt weatherstrip of Claim 15 wherein said body includes pluralities of obliquely disposed webs in said slots.

            19. The two piece outer belt weatherstrip of  
35           Claim 15 including at least two wiper flanges.

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ABSTRACT OF THE DISCLOSURE

A two piece outer belt weatherstrip provides a seal between the upper portion of a door and the lower portion a window. The weatherstrip comprises two individual components: a cover and a body. The cover is generally T-shaped and includes a curved outer surface that is visible when assembled and installed and a centrally disposed web. The body is a complex generally S-shaped member having adjacent parallel slots opening in opposite directions. One slot receives the web of the cover and the other receives a vertical flange of the vehicle door and secures the weatherstrip thereon. An S-shaped metal reinforcing member resides with the body and a pair of wiper flanges extending from one face of the body engage the window glass and seal thereagainst. These components are preferably extruded but may be molded depending, inter alia, upon the configurations of their terminal portions.

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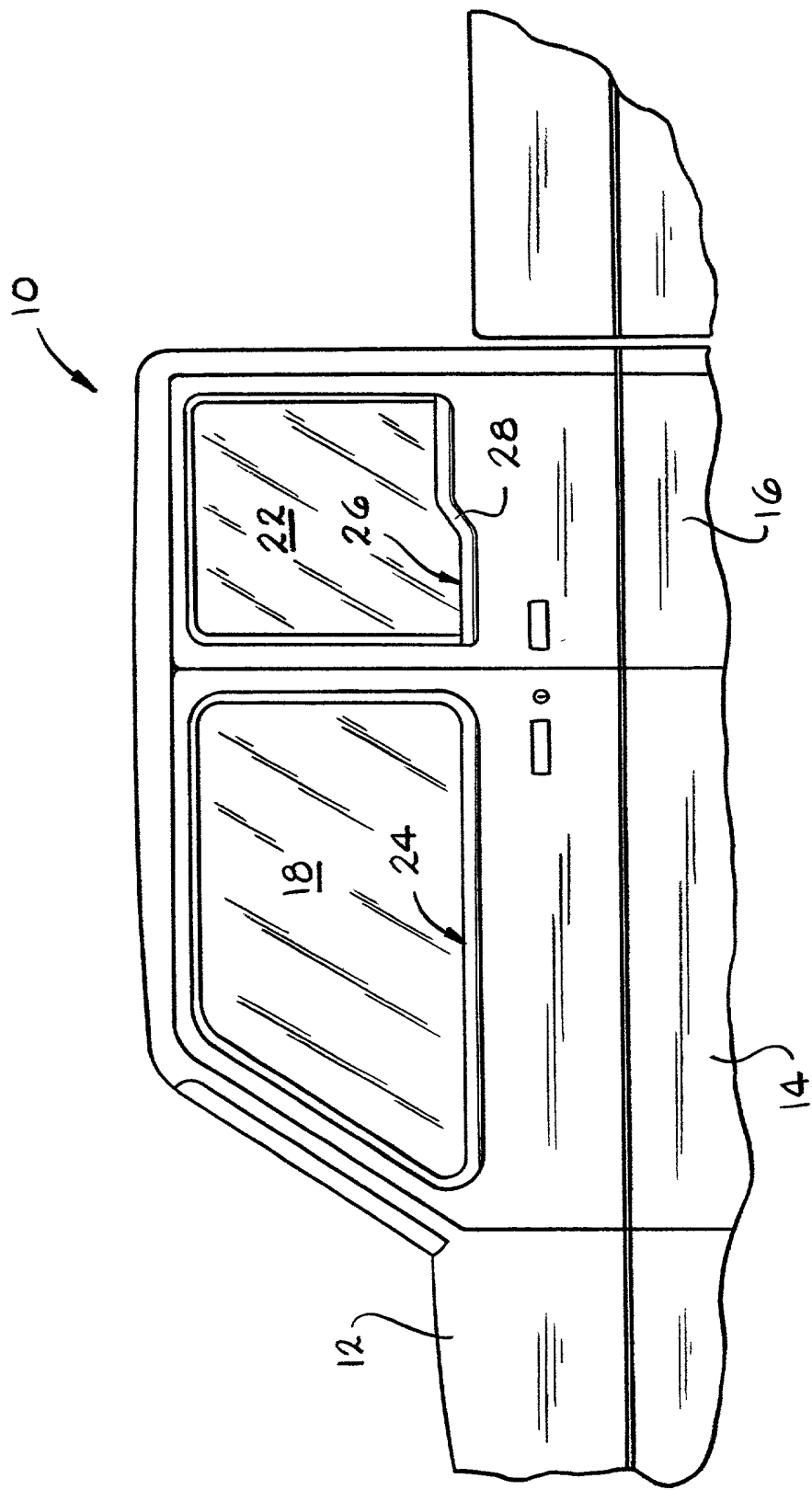
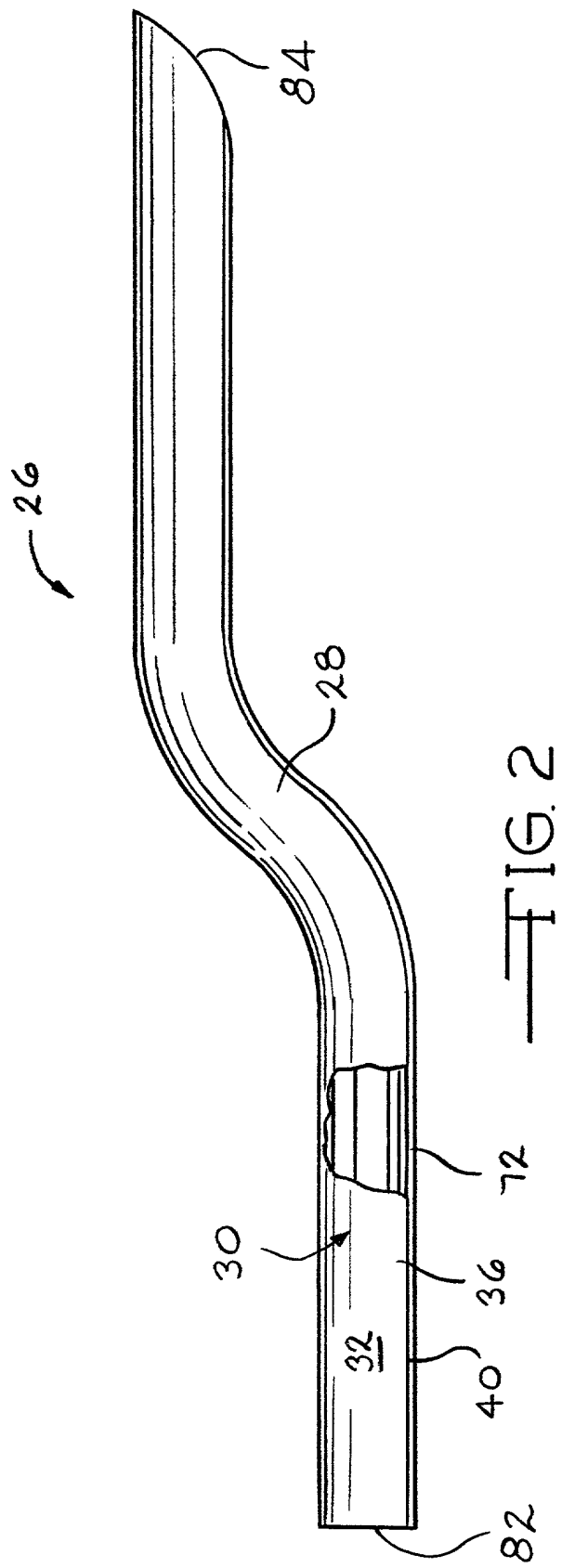


FIG. 1

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FIG. 3

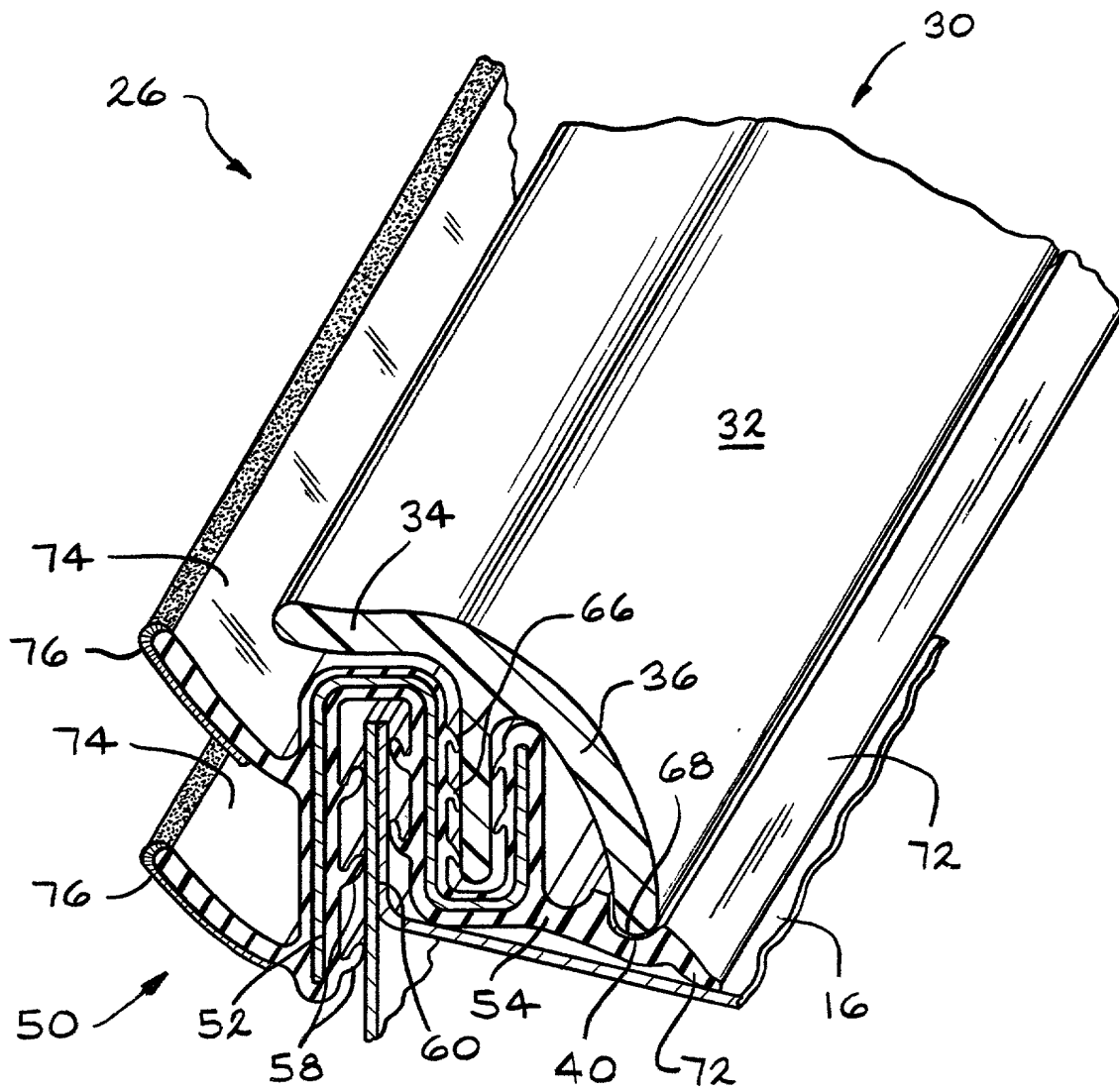


FIG. 4

Docket No.  
5709-159

# Declaration and Power of Attorney For Patent Application

## English Language Declaration

As a below named inventor, I hereby declare that:

My residence, post office address and citizenship are as stated below next to my name,

I believe I am the original, first and sole inventor (if only one name is listed below) or an original, first and joint inventor (if plural names are listed below) of the subject matter which is claimed and for which a patent is sought on the invention entitled

**TWO PIECE OUTER BELT WEATHERSTRIP**

the specification of which

(check one)

☒ is attached hereto.

☐ was filed on \_\_\_\_\_ as United States Application No. or PCT International  
Application Number \_\_\_\_\_  
and was amended on \_\_\_\_\_

(if applicable)

I hereby state that I have reviewed and understand the contents of the above identified specification, including the claims, as amended by any amendment referred to above.

I acknowledge the duty to disclose to the United States Patent and Trademark Office all information known to me to be material to patentability as defined in Title 37, Code of Federal Regulations, Section 1.56.

I hereby claim foreign priority benefits under Title 35, United States Code, Section 119(a)-(d) or Section 365(b) of any foreign application(s) for patent or inventor's certificate, or Section 365(a) of any PCT International application which designated at least one country other than the United States, listed below and have also identified below, by checking the box, any foreign application for patent or inventor's certificate or PCT International application having a filing date before that of the application on which priority is claimed.

Prior Foreign Application(s)			Priority Not Claimed
None			<input type="checkbox"/>
(Number)	(Country)	(Day/Month/Year Filed)	
(Number)	(Country)	(Day/Month/Year Filed)	<input type="checkbox"/>
(Number)	(Country)	(Day/Month/Year Filed)	<input type="checkbox"/>

I hereby claim the benefit under 35 U.S.C. Section 119(e) of any United States provisional application(s) listed below:

None

(Application Serial No.)

(Filing Date)

(Application Serial No.)

(Filing Date)

(Application Serial No.)

(Filing Date)

I hereby claim the benefit under 35 U. S. C. Section 120 of any United States application(s), or Section 365(c) of any PCT International application designating the United States, listed below and, insofar as the subject matter of each of the claims of this application is not disclosed in the prior United States or PCT International application in the manner provided by the first paragraph of 35 U.S.C. Section 112, I acknowledge the duty to disclose to the United States Patent and Trademark Office all information known to me to be material to patentability as defined in Title 37, C. F. R., Section 1.56 which became available between the filing date of the prior application and the national or PCT International filing date of this application:

None

(Application Serial No.)

(Filing Date)

(Status)  
(patented, pending, abandoned)

(Application Serial No.)

(Filing Date)

(Status)  
(patented, pending, abandoned)

(Application Serial No.)

(Filing Date)

(Status)  
(patented, pending, abandoned)

I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code and that such willful false statements may jeopardize the validity of the application or any patent issued thereon.

POWER OF ATTORNEY: As a named inventor, I hereby appoint the following attorney(s) and/or agent(s) to prosecute this application and transact all business in the Patent and Trademark Office connected therewith. *(list name and registration number)*

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Fourth inventor's signature

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Full name of fifth inventor, if any

Fifth inventor's signature

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Citizenship

Post Office Address

Full name of sixth inventor, if any

Sixth inventor's signature

Date

Residence

Citizenship

Post Office Address

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